

FIG. 1A

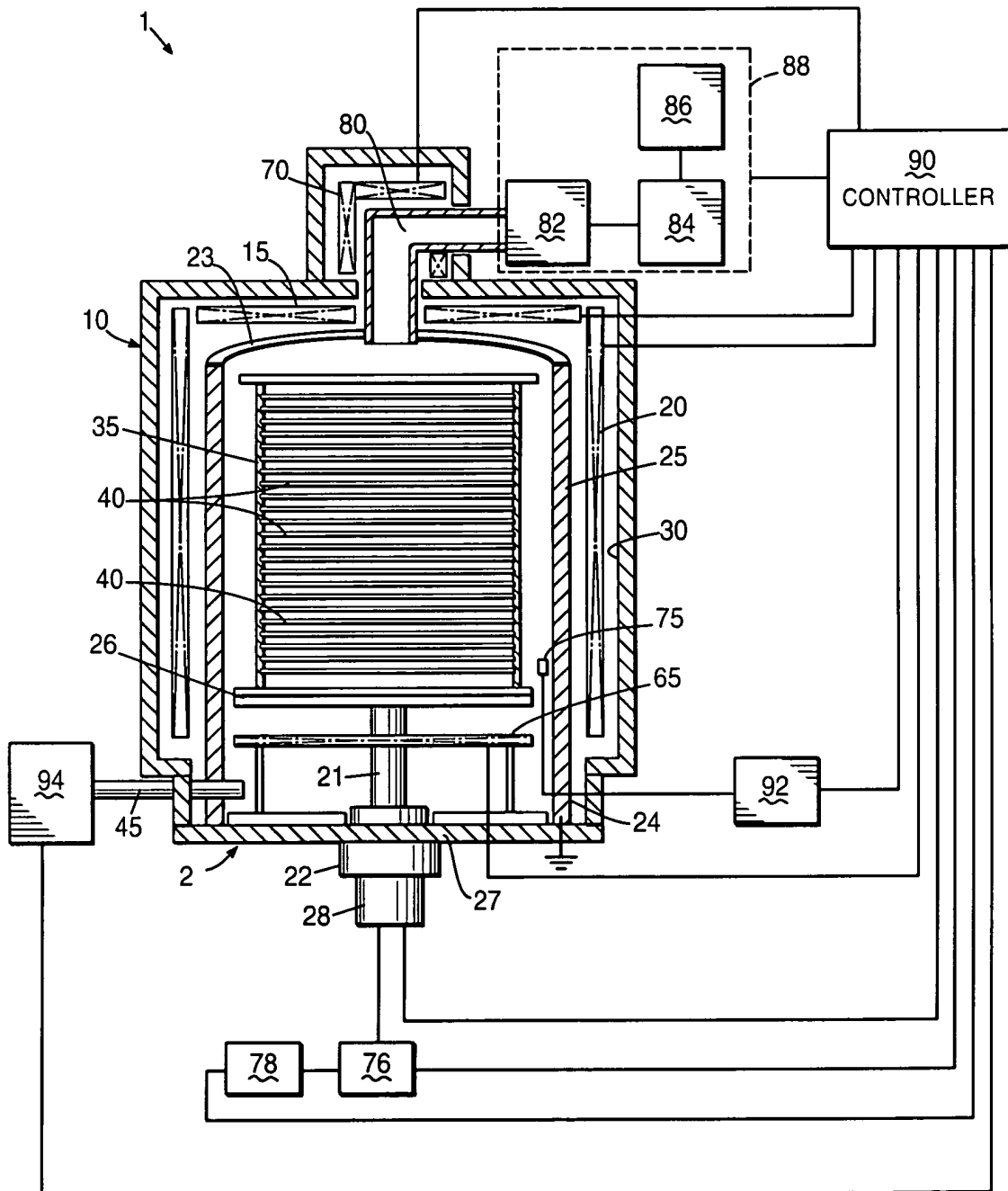


FIG. 1B

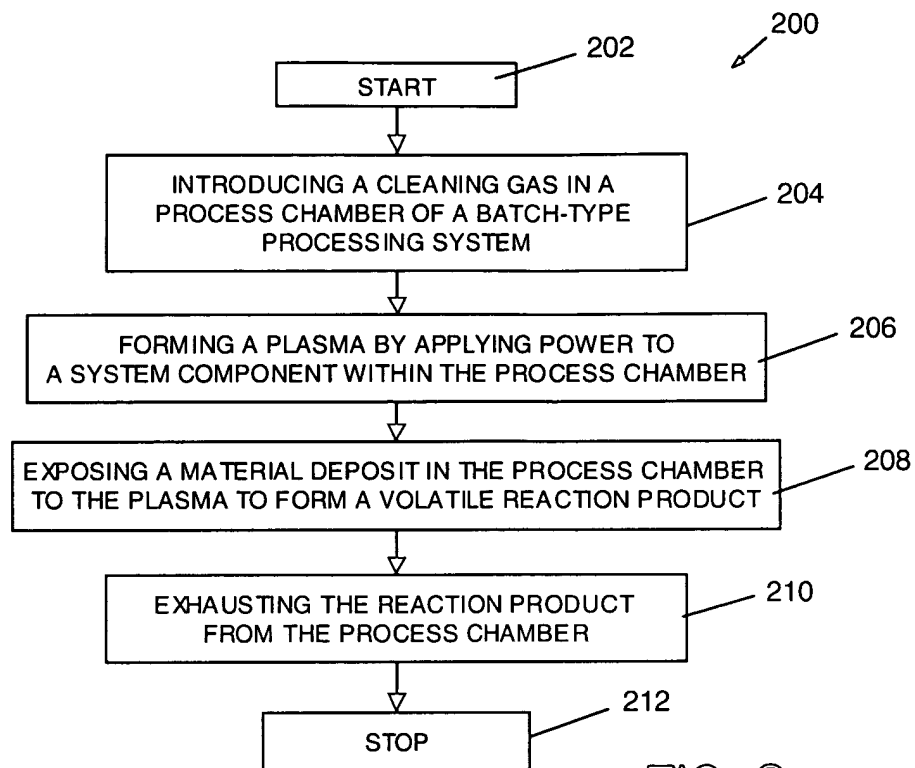


FIG. 2

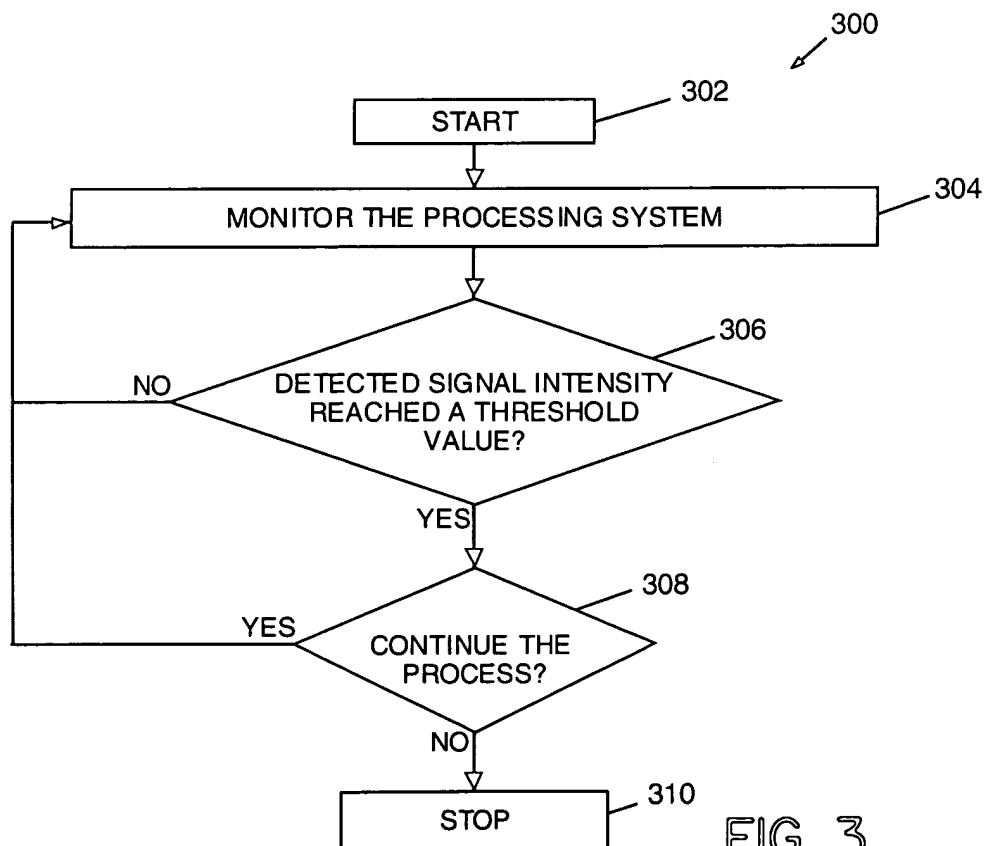
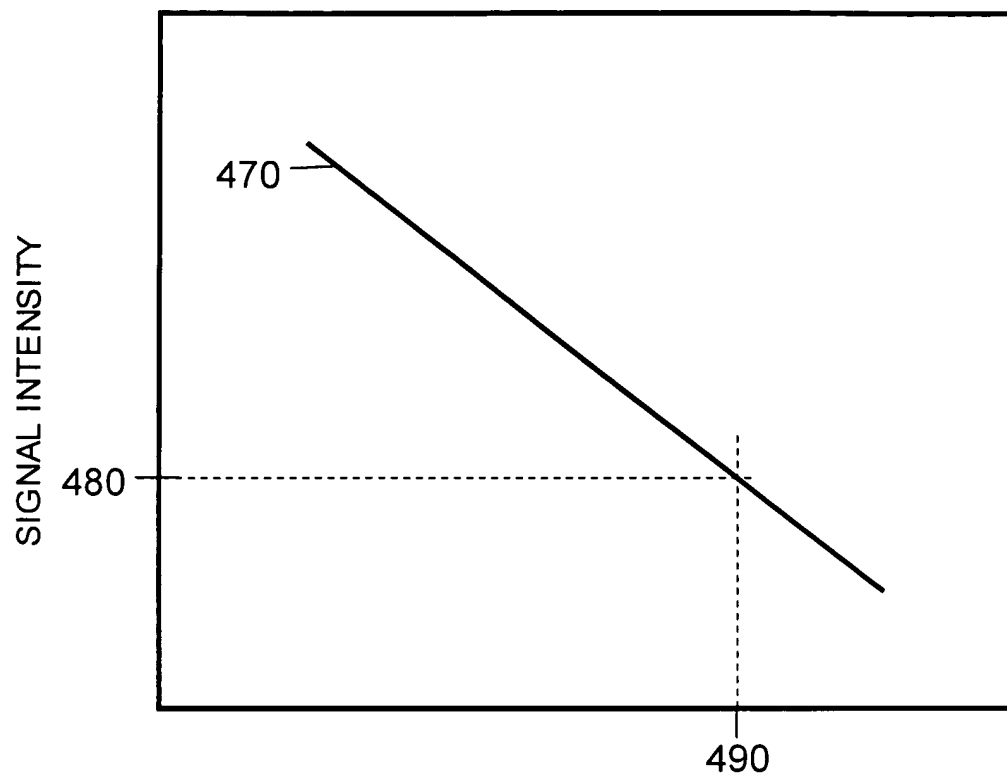


FIG. 3



PROCESS TIME

FIG. 4